

Contents

Introduction	7
1. Analysis of the impact of connecting a forcing fan to a multiple fan ventilation network of a real-life mine	11
1.1. Introduction and background	11
1.2. Airflow distribution in the ventilation network of a mine: theoretical foundations of the calculations.....	12
1.3. The impact of adding another forcing fan on primary ventilation capacity in a simple ventilation network with one exhaust fan.....	14
1.4. P-S copper ore mine – case study.....	17
1.5. Assumptions and calculations	18
1.6. Analysis of the results	23
1.7. Conclusions	26
References	28
2. Using AGHWEN software to design auxiliary ventilation under the conditions of methane and temperature hazards	29
2.1. Introduction	29
2.2. Characteristics of duct fans	31
2.3. Choosing a duct fan for efficient cooperation with a leaking air duct	32
2.4. The distribution of methane concentration in a heading	33
2.5. Software for designing and calculating parameters of leaking air ducts.....	39
2.6. A sample design of an air duct and ventilation of a heading.....	41
2.6.1. Design parameters of headings.....	41
2.6.2. Project assumptions.....	42
2.6.3. Analysis of the calculated values.....	43
2.7. Conclusions	48
References	48
3. State of methane hazard in Polish hard coal mines and methods of its prevention	50
3.1. Introduction	50
3.2. Methane hazard in Polish hard coal mines.....	50
3.3. Longwall ventilation systems.....	52
3.4. Systems of longwall methane drainage.....	54

3.5. Recommendations for exploitation design process having regards to aerological hazards	56
3.6. Conclusions	58
References	59
4. Measurements of Coalbed Methane Content	60
4.1. Introduction	60
4.2. Review of methods for measurement Coalbed Methane Content	61
4.2.1. Introduction	61
4.2.2. Direct methods	61
4.2.3. Direct methods used in Polish coal mines	63
4.3. Measuring Coalbed Methane Content according to the Polish Standard PN-G-44200:2013-10	64
4.3.1. Introduction	64
4.3.2. Loss of methane connected with collecting coal samples for measurements	67
4.3.3. The procedure of determining Coalbed Methane Content	69
4.4. Measurement uncertainty of Coalbed Methane Content	70
4.4.1. Introduction	70
4.4.2. Analysis of measurement uncertainty of coalbed methane content	71
4.5. AGH-GAZ software for determining the Coalbed Methane Content	73
4.6. Conclusions	76
References	76
5. Current state of utilization of methane from Polish hard coal mines	79
5.1. Introduction	79
5.2. Methane resources in hard coal deposits in Poland	79
5.3. Methods of capturing Coalbed Methane	80
5.4. Methods of methane drainage and their efficiency in Polish coal mines	83
5.5. The current system of supporting the utilization of methane from hard coal mines	87
5.6. Utilizing the captured methane	88
5.7. Conclusions	89
References	90
6. A method for determining the effectiveness of inertisation of self-heating places in the goaf of a longwall in hard coal mines	92
6.1. Introduction	92
6.2. Estimation of inertisation effectiveness	93
6.3. Basic assumptions of computer programmes written to simulate air flow distribution in goaf	94
6.4. Example of using written computer programmes	97
6.5. Conclusions	101
References	102
7. Mine cooling systems in Polish coal mining	103
7.1. Introduction	103
7.2. Factors causing an increase in thermal hazard	103
7.3. Underground refrigeration and mine cooling systems	105

7.3.1. Introduction	105
7.3.2. Local cooling system.....	106
7.3.3. Group cooling system.....	106
7.3.4. Central cooling system.....	106
7.4. Cooling systems in Polish coal mines.....	110
7.5. Group cooling systems.....	113
7.6. Conclusions.....	115
References.....	116
8. Influence of ventilation and air cooling on thermal regime in the excavation at great depth.....	117
8.1. Introduction.....	117
8.2. Parametres of underground excavations on planned level 1290m.....	118
8.3. Forecast of thermal conditions.....	119
8.3.1. Assumptions for the forecast without thermal insulation.....	119
8.3.2. Assumptions for the forecast of air temperature in excavations with thermal insulation of side walls.....	122
8.4. Results of forecast of thermal conditions in the excavation with thermal insulation of side walls.....	123
8.5. Results of forecast of thermal conditions in the excavation without thermal insulation.....	125
8.6. Discussion of results.....	126
8.7. Conclusions.....	128
References.....	128
9. Thermodynamic measurements of a multi-jacket air duct cooler under the conditions of a mine.....	130
9.1. Introduction.....	130
9.2. The test method.....	131
9.3. Measurement results.....	131
9.4. The model of heat transfer in a multi-jacket air duct cooler.....	135
9.5. Conclusions.....	141
References.....	142
10. Controlling the distribution of cold water in air cooling systems of underground mines.....	143
10.1. Introduction.....	143
10.2. Principles for regulating the distribution of cold water in the cooling systems.....	145
10.3. Regulating the cooling power of air coolers.....	148
10.4. Requirements concerning control systems.....	150
10.4.1. System for controlling the flow of cold water through the cooler.....	150
10.4.2. System for controlling water parametres at the inlet of the district.....	151
10.4.3. Master control system for controlling the parametres of water in a cooling system.....	154
10.5. Example of monitoring and controlling the parametres of cold water in a cooling system.....	154
10.6. Conclusions.....	155
References.....	156