

Contents

Introduction	5
Acknowledgements	6
UNIT 1. History of Metallurgy	7
Review 1	14
UNIT 2. Iron	17
2.1. Iron Ores. Creating Iron.....	18
2.2. The Blast Furnace	22
Review 2	24
UNIT 3. Steel	27
3.1. Types of Steel.....	28
3.2. Steelmaking. Steel Converters.....	34
3.3. Continuous Casting of Steel	38
Review 3	41
UNIT 4. The Microstructure of a Large Steel Ingot.....	44
Review 4	53
UNIT 5. Cast Iron	56
5.1. Types of Cast Iron	56
5.2. The Cupola Furnace.....	63
5.3. Cast Iron versus Cast Steel.....	65
Review 5	67

UNIT 6. Heat Treatment	71
Review 6	79
UNIT 7. Metal Working Processes	83
Review 7	91
English-Polish Glossary	95
Polish-English Glossary	108
Answer Key	119
Bibliography	137